# **FESTFLOOR GO!**

# Indoor use microcement system



#### **DESCRIPTION**

FESTFLOOR GO! is a one-component ready-to-use polymer system for everyone looking for jointless finishing floors without structural dilatation joints. It might be applied on cement grout, ceramic tiles, OSB boards, etc. Its functionality and unique appearance make it ideal for flats, homes, shops, exhibitions, hotels and catering establishments.

FESTFLOOR GO! is also suitable for floors, walls, ceilings, as well as furniture and countertop cladding.

#### **APPLICATION AND USES ADVANTAGES** • High adhesion to any surface Floors in flats, restaurants, offices, etc., • Total thickness 1,5-2 mm • Ceilings with seamless faux concrete finish Water resistant • Thanks to its water resistance - high impermeability • Easy to clean and maintain. to liquids and vapor - it is suitable for bathrooms Resistant to UV rays and showers • High resistance to rubbing/wear • Walls in flats and houses • Endless patterns, textures, designs • Stylish finishing of furniture and kitchen countertops Wide range of colors • High thermal conductivity when installed over underfloor heating

#### **FESTFLOOR GO!**

Indoor use microcement system:

- FEST Grunt primer
- Decorative multicolored ready to use microcement **FESTFLOOR GO!**
- PU FEST 2K extremely Sealing polyurethane-based sealer for maximum protection

### APPLICATION CONDITIONS

- Air and substrate temperature: +15°C ÷ +25°C
- Relative air humidity: up to 60%
- Substrate humidity: up to 3%

#### **STORAGE**

The products included in the FESTFLOOR GO! system can be stored for 6 months in originally closed packaging and in a dry place at temperatures from +10°C to +25°C away from heat sources. Protect against frost.

#### **PACKAGING**

FESTFLOOR GO! is available in 3 formats: 5 kg, 10 kg, 15 kg, 20 kg.

#### **TECHNICAL DATA**

- Application temperature: 15°C-25°C
- Thickness: from 1,5 to 2 mm
- Adhesivenes: >1,5 N/mm², test UNE-UN 13892-8
- Density: 1,75 kg/dm<sup>3</sup>
- Shelf life: 6 months in closed, original packaging







#### FLOOR SURFACE PREPARATION

The substrate should be firm and free of moisture. The substrate concrete strength class should be at least C16/20 (B20). The concrete substrate must be sound and of sufficient compressive strength with a minimum pull off strength of 1 N/mm2. Substrate humidity cannot exceed 3%. For anhydrite screeds, residual moisture must not exceed 0.5% CM for screeds without underfloor heating and 0.3% CM for screeds with underfloor

#### In places exposed to capillary rise of water, systemic waterproofing should be used.

Before starting work, the underfloor heating must be activated and tested to the highest temperatures used; the underfloor heating must be switched off a maximum of 72 hours before the FESTFLOOR GO! system application. In the case of fragile substrates, they must be reinforced.

The use of **FESTFLOOR Base** product together with a fiberglass mesh is recommended to protect the cement screed against the transmission of cracks. Cement laitance, other coatings and any contamination from e.g. gypsum, oil, asphalt, etc. should be removed by sanding or shot-blasting and vacuuming. If the substrate is uneven or not homogeneous, it should be sanded down or levelled with self-spreading screeds or epoxy screed. Refill defects with epoxy mortar or repair mortars. Prime the concrete substrate with FEST Grunt (1 or 2 coats, depending on needs) and allow it to dry for approx. 2-4 hours.

#### WALL SURFACE PREPARATION

The surface should be smoothed, vacuumed of all dust and dirt. In the case of ceramic and porcelain stoneware tiles, the substrate should be cleaned of any dirt, stains by grinding with a diamond disc (in order to so-called tarnish the glazed layer / grind the glaze). The defects and joints should be replenished. The moisture content of the substrate must not exceed ln wet areas, use system waterproofing. Apply a coat of **FEST** Primer (1 or 2 coats, as needed) with a roller to the surface prepared in this way, and wait about 2-4 hours for it to dry. For substrates other than concrete, such as OSB or tiles, apply **FEST Kontakt** together with fiberglass mesh to reinforce the substrate. Spread evenly with a trowel.

Wait 4-6 hours between applying successive coats.

#### MIXTURE PREPARATION

**FESTFLOOR GO!** is delivered in ready-to-use packages. After opening, the product should be mixed with a low-speed drill. If necessary, the product can be diluted by adding up to 5% water. After opening, mix the a slow-speed drill. Shades may differ slightly in different production batches, so the microcement from different packages should be poured into one larger one and mixed in order to standardize the shades. Before commencing work, ensure good lighting of the room. Avoid drafts.

Other construction works that cause the formation of dust and other contaminants that can move should be discontinued.

#### **APPLICATION**

You should prepare the amount of mass so that it is enough for application all over the surface. Spread the entire surface using trowel and other metal tools for a thickness of no more than 1 mm. The application should be executed with fast, vigorous movements in different directions depending on the expected effect. Subsequent batches of material should be applied wet to wet, moving from the windows towards the exit. Do not make work breaks during application.

After about 4 hours, when the material is completely tied and dry, grind the floor with single disc floor grinder (sanding machine) with 60-120 grit sandpaper (depending on the desired effect). Hard-to-reach areas (corners, walls, etc.) should be sanded with eccentric hand grinders. The surface should be vacuumed. Then proceed to the next layer application like the first one.

During work, it is recommended to use shoe covers to avoid dirt on the floor.







Once the last coat has dried, sand it with a single disc floor grinder (sanding machine) with 80-grit sandpaper or more (depending on the desired effect). After the last coat, leave the floor for 4-6 hours to dry completely. After this time you can proceed to sealing.

#### **SEALING**

The surface must be perfectly hardened, load-bearing, dry, clean and free of dust, waxes and oils. The container with PU FEST 2K sealer should be well shaken. Add hardener as indicated on the package. The hardener in a ratio of 5:1 (5 parts by weight of component A: 1 part by weight of component B) is poured into the container with varnish and mixed thoroughly. Then add 10% water in relation to the whole weight of components A and B (e.g. 5kg of component A + 1kg of component B + 0.6kg of water) and mix. Leave the container open for about 10 minutes, then mix again. The components should be mixed just before sealing. The prepared sealer has an open time of 45 minutes. After it expires, the sealer binds and is not fit for use. Apply with a high-quality roller with a bristle length of min. 8 mm.

The second layer of **PU FEST 2K** sealer can be applied after 4 hours without the need to sand or after 24 hours after sanding the surface with 220 grit sandpaper.

Do not apply **PU FEST 2K** sealer during the hottest hours of the day when weather conditions are not favourable, or on moist substrates.

In addition, in places exposed to increased pedestrian traffic, water and dirt, you can use **FESTPrimer** undercoat or **3K PLUS** additive.

These products are not mandatory, the **PU Fest 2K** sealer itself provides high resistance. Additional products are used to extend the service life of the sealer.

- The surface is dry and can be touched and other work carried out after about 12 hours.
- Fully cured after 7 days.
- Full water resistance after 7 days.
- High humidity and low temperature as well as poor ventilation can extend the time given.

#### **CLEANING AND FLOOR MAINTENANCE**

**FESTFLOOR GO!** floors are decorative floors, so you should pay special attention to its use and care:

- use water for daily cleaning,
- we recommend placing felt pads under furniture chairs, tables, etc. to evenly load objects and reduce scratches,
- remove spilled substances and other impurities immediately after soiling, especially during the first period of using the floor,
- remove harder dirt with a neutral pH floor cleaner, eg
  FEST Cleaner or POWER-FEST,
- not use products with low PH and those that may cause discoloration,
- before using a new product for cleaning, it is recommended to make a test in an invisible place.

For more information, see the instructions for the use of decorative coatings made of Festfloor microcement.

On the next page you will find a floor cross section layered scheme.

#### **CLEANING OF TOOLS**

Cleaning of tools should be carried out with water and, if the material dries on the tool, it should be removed with sandpaper.

#### **SAFETY AND HEALTH**

Product for professional users only. Read technical sheets of all components of the system available on www.festfloor.com.

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. In case of contact with skin, wash thoroughly with soap and water. If ingested, seek immediate medical attention. Do not induce vomiting.

Wear gloves and goggles when handling and applying the product. In open spaces, special protection is not required. In closed enclosures, provide fresh air with a system of appropriate ventilation. Use breathing mask.











# **ADDITIONAL INFORMATION - CONSUME**

No.	LAYER	MATERIAL	CONSUME
1	Existing concrete substrate	-	-
2	First layer of primer [second layer optional]	FEST Grunt	Approx 0,1-0,3 kg/m <sup>2</sup>
3a	Base layer [optional]	FESTFLOOR Base	Approx 1-1,2 kg/m <sup>2</sup>
4	Fiberglass mesh [optional]	Mesh	-
3b	Base layer [optional]	FESTFLOOR Base	Approx 0,8-1,0 kg/m <sup>2</sup>
5a	First layer of FESTFLOOR GO! microcement	FESTFLOOR GO!	Approx 0,7-1,0 kg/m <sup>2</sup>
5b	Second layer of FESTFLOOR GO! microcement	FESTFLOOR GO!	Approx 0,5-0,7 kg/m <sup>2</sup>
6	Sealing – sealer	PU FEST 2K, PU FEST Turbo	Approx 0,12 kg/m <sup>2</sup>
7	Sealing – sealer additive [optional]	3K Plus	Approx 0,01 kg/m <sup>2</sup>

# FLOOR CROSS SECTION LAYERED SCHEME









